

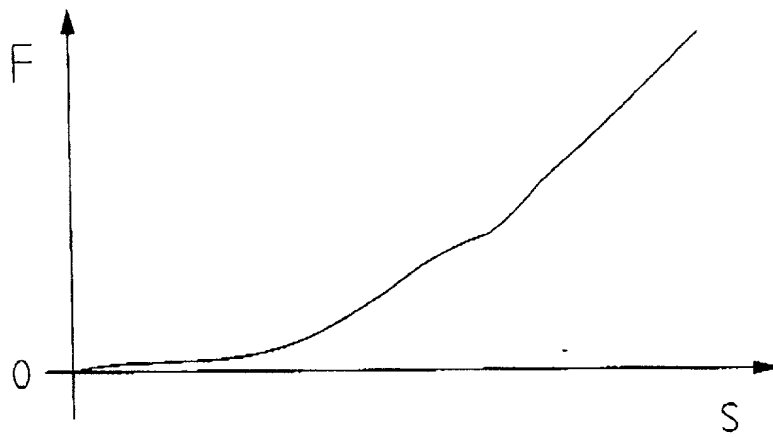
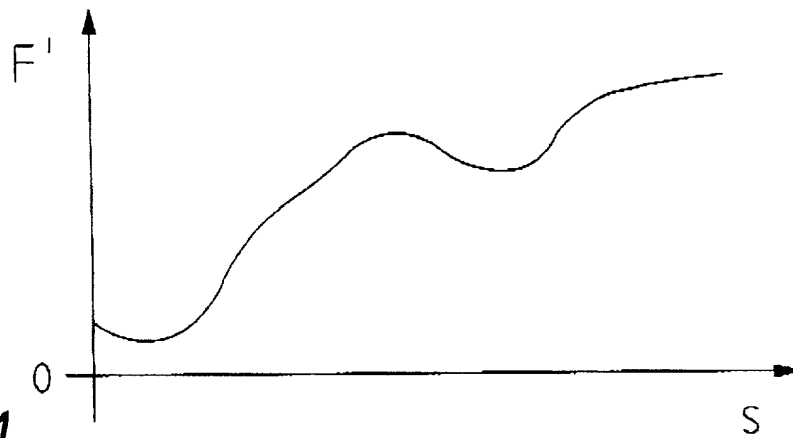
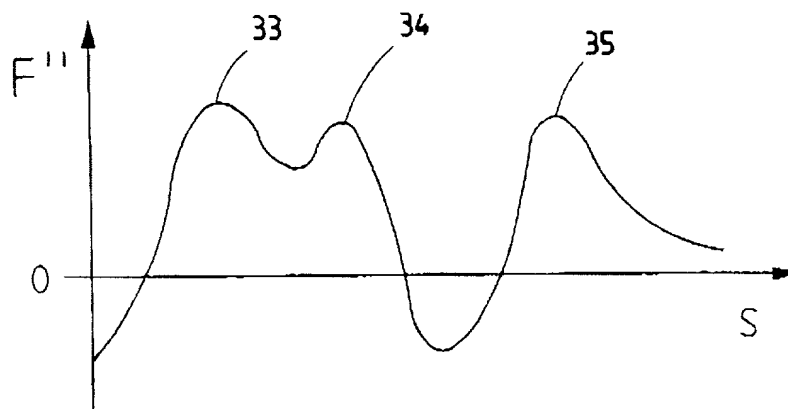
Fig.2**Fig.3****Fig.4**

Fig. 5

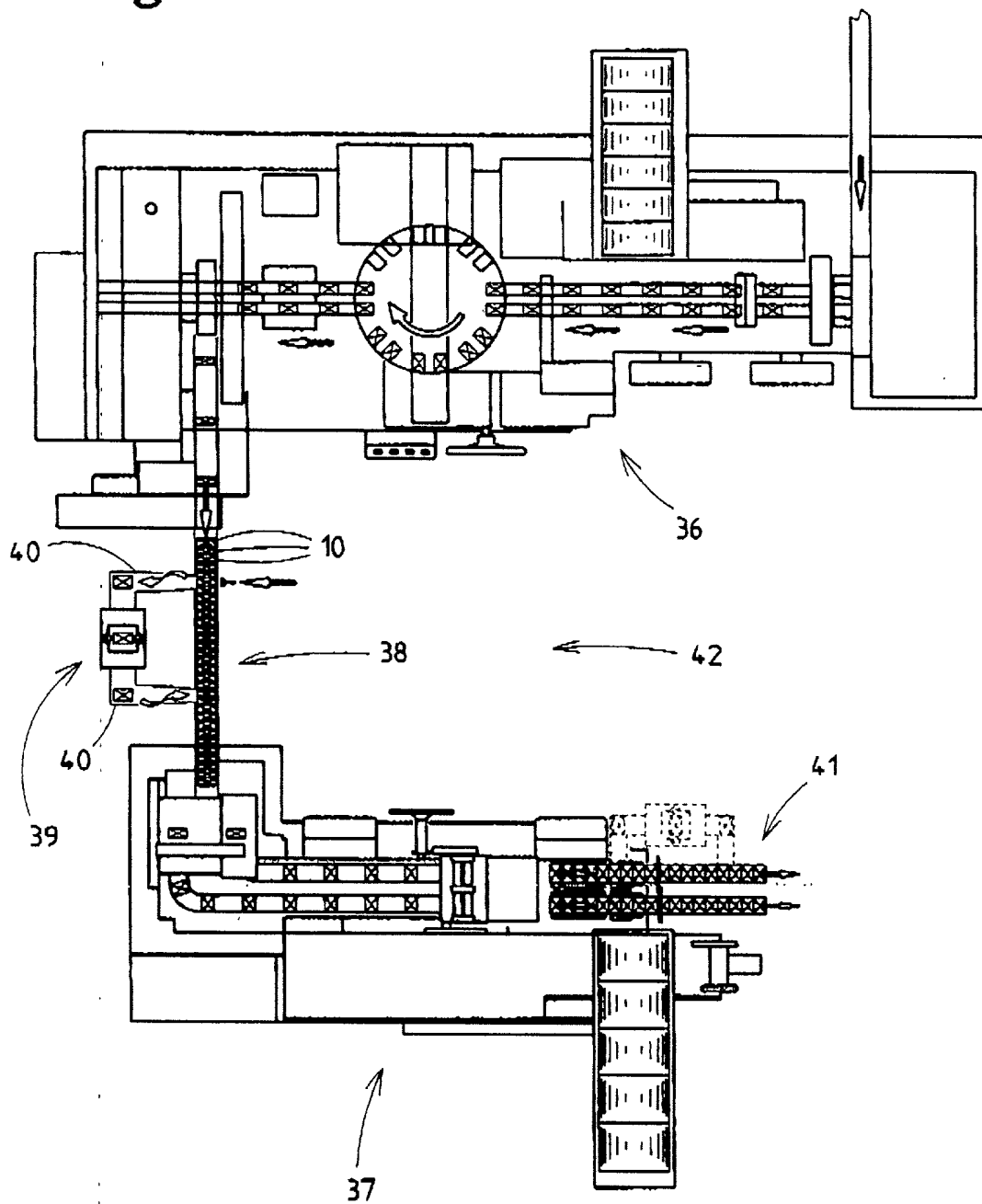
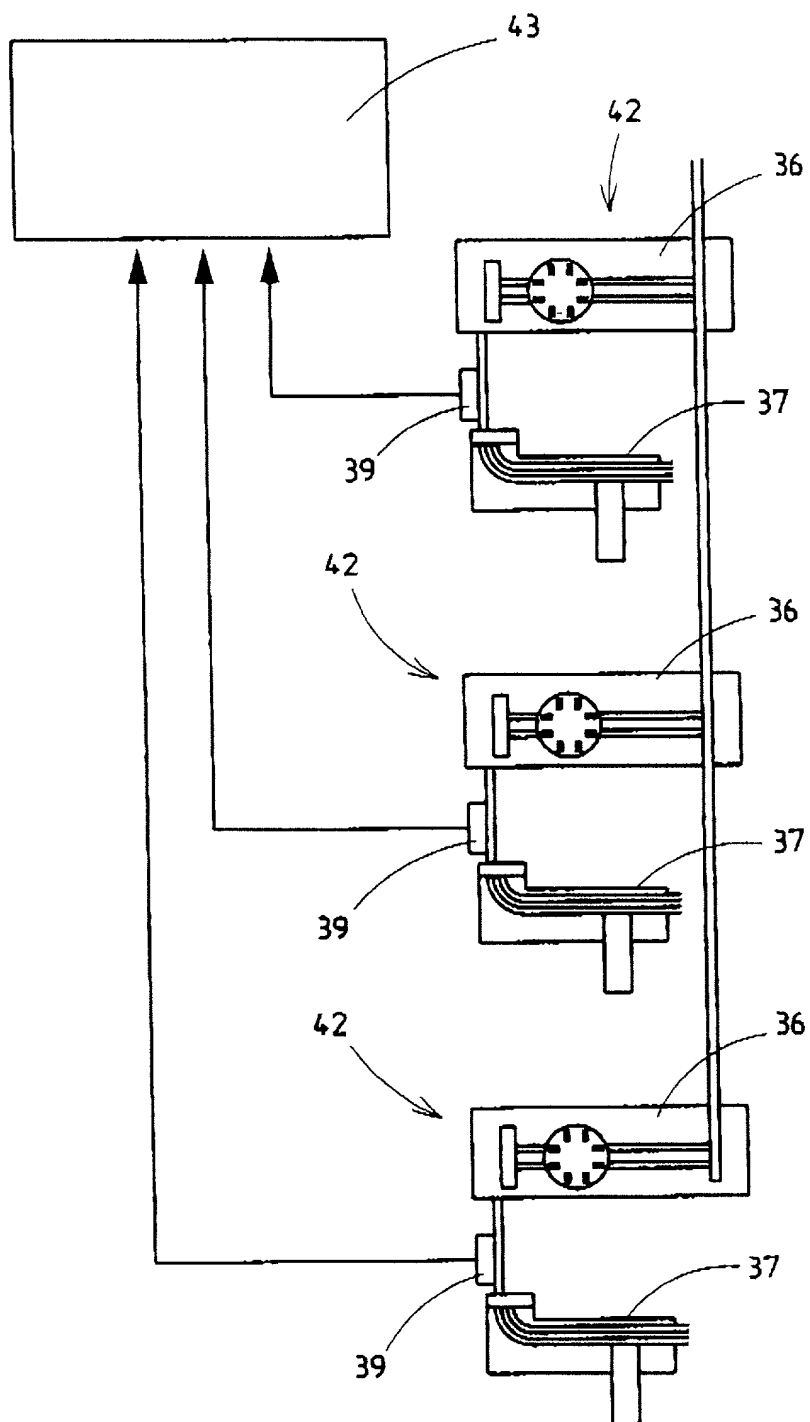


Fig.6



List of designations

| | | | |
|----|-----------------------|-------|-------------------|
| 10 | pack | 49A-D | evaluation window |
| 11 | box part | | |
| 12 | lid | | |
| 13 | front side | | |
| 14 | rear side | | |
| 15 | side wall | | |
| 16 | pack edge | | |
| 17 | pack edge | | |
| 18 | transverse edge | | |
| 19 | transverse edge | | |
| 20 | supporting column | | |
| 21 | supporting column | | |
| 22 | traverse | | |
| 23 | traverse | | |
| 24 | pressure strut | | |
| 25 | slide bush | | |
| 26 | pressure plate | | |
| 27 | bearing plate | | |
| 28 | load cell | | |
| 29 | spindle | | |
| 30 | electric motor | | |
| 31 | position sensor | | |
| 32 | guide rod | | |
| 33 | peak of curve | | |
| 34 | peak of curve | | |
| 35 | peak of curve | | |
| 36 | packer | | |
| 37 | cello-packer | | |
| 38 | pack conveyor | | |
| 39 | test station | | |
| 40 | intermediate conveyor | | |
| 41 | pack path | | |
| 42 | packaging unit | | |
| 43 | central computer | | |